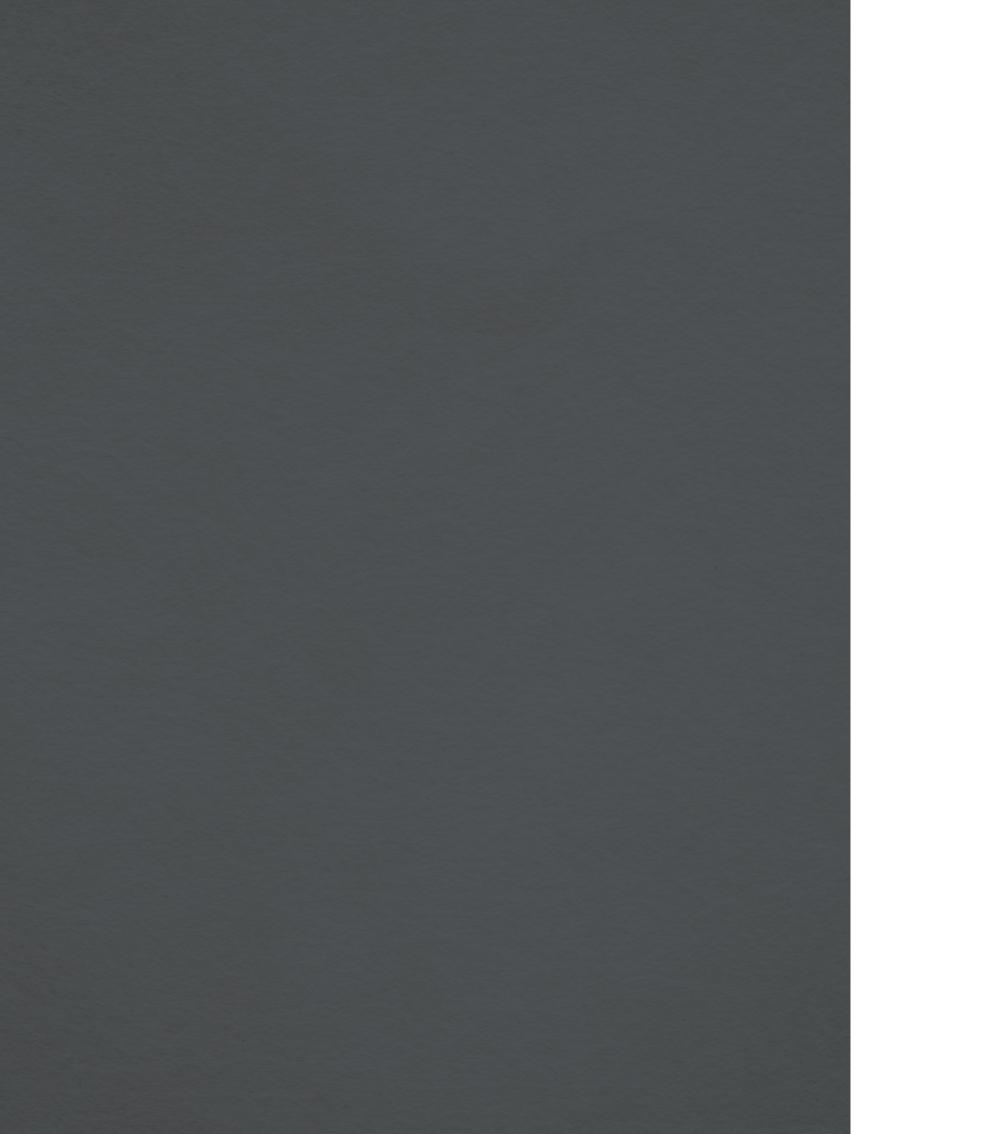


parla*

Collection 2022



Parla Collection





Hakan Öztunçman
Owner Director

Burak Öztunçman
Owner Director

A message from the Light Bearers of Parla

At Parla we are dedicated to chasing the light.

The blessed light of our grandfather who started this business as a loyal and respected furniture maker of The Ottoman Imperial Family.

The guiding light of our father, who taught us that we must take care of our customers and employees equally.

The sparkling light of our talented designers and hard-working factory workers.

The light that we see in the faces of our delighted customers.

At Parla what uplifts our day is not just creating beautiful pieces of furniture but creating exceptional, outstanding outcomes and constantly raising the bar when it comes to quality and care.

This vision has made Parla shine bright as a reliable, resilient, and globally respected company that designs, crafts and manufactures pieces that stand the test of time.

Every day, we are ready than ever, to shine brighter.

We are here to pour in light to your projects, and shine together with you.

 \sim 7



Fusing Heritage, Crafts & Technology

Within our 15.000 sqm production facilities consisting of workshops for wood, stainless steel and upholstery; we design and manufacture furniture using hi-tech Italian machinery alongside experienced hand craftsman who guide the process, and keep the heritage crafts element going.

Our in house team of industrial designers & craftsmen conceptualise, develop, design, and experiment with new ideas.

This brings about perfectly formed pieces of furniture that are fresh, cutting edge, technologically advanced and reflect Parla's heritage of traditional crafts in a contemporary manner.

We also welcome well known architects and designers to join us in creating new pieces, and run 'Product Creation Workshops'.

In these workshops we marry the designer's expertise & innate talent with Parla's traditional & modern craft techniques, cutting edge technology and belief in pushing boundaries.

We Care

Our philosophy and business practice is based on creating a caring environment in our company.

Whilst we are making sure we become more and more up to date with acquiring certificates; the current ones we have are:

ISO9001 (Quality Control), ISO45001 (Health and Safety), and ISO14001(Environment Management)

We care about people; we care about women, we care about young people.

We are a company that employs more than 200 people, **38% of whom are women**, and 30% of whom are under the age of 30. We focus on the wellbeing
of our employees and have a very high retention level.

Our people are our future!





A Sustainable Future

We really do care...

About society, about the environment, about the economy.

We care about how we impact the environment,

Nature is our mother!

We care about looking after her, and leaving the right kind of legacy for future generations.

We manufacture with sustainability in mind, constantly developing ways to be more in harmony with nature when using resources such as wood, steel, aluminium, textiles and plastics.

To shine our light on generations to follow at PARLA we aim to achieve further sustainability goals by 2025*.

 $^{{}^\}star \text{Find}$ out more about our sustainability goals at parladesign.com/sustainability

Our Design Ethos

FUSION

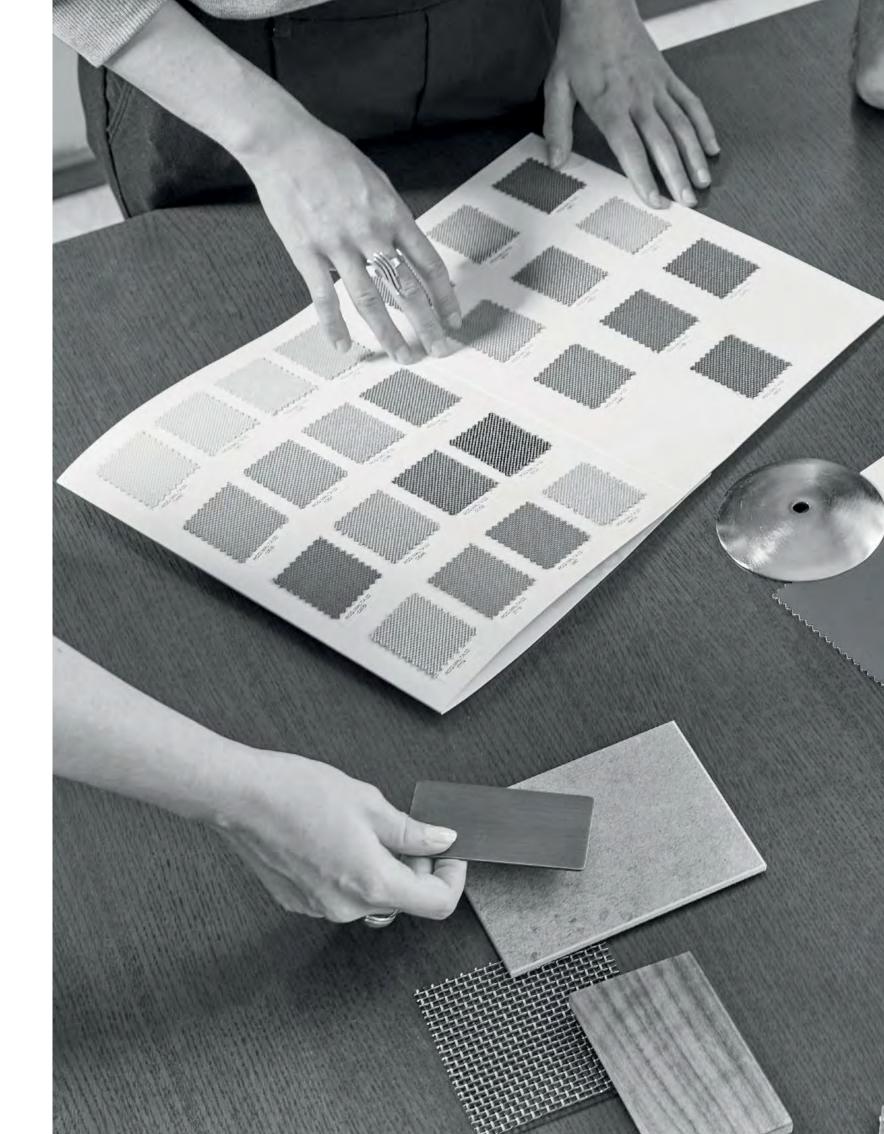
In each of our designs we fuse influences from our rich cultural heritage and the artisanal. We apply this to design; to form, to technique and to use of materials.

HARMONY

Every piece of furniture we design, craft and manufacture is a true reflection of our client's vision and sits in harmony with the environment it is being placed in.

RESPECT TO RESOURCES

In both design and manufacturing we set limits to how we apply our vast pool of resources and knowledge so that we are not exorbitant with the use of time, materials and labour.



Designers





Betül İnci

Head of Design and Project Management Teams

Betül started exploring ways of expression at a young age.
Alongside her ultimate role model, her father, who was a teacher, sketching, designing and producing craft during her chilhood years led to her building a professional career as a designer. She studied Industrial Product Design at Istanbul Technical University and Linneaus University in Sweden; following on from that she also added furniture design training at The Florence Institute of Design to her education.

From the Aegean region in Western Turkey to metropolitan Istanbul, Scandinavia to Mediterranean Italy, her multicultural education is very much reflected in her designs. She likes to use forms born from minimalism, add to that the inclusion of bold colours, she combines simplicity with extravagance in a poetic manner.

Betul has been working for Parla for 10 years and during this time she has participated in many projects spanning from New York to Dubai as Product Designer and Project Manager.

Betul's design Nigiri Chair has won the Good Design Award 2021 from The Chicago Athenaeum: Museum of Architecture and Design.



Aysel İlişik

Head of Designer Relations

Former Project Manager and Senior Designer of PARLA, Aysel studied Industrial Design at Anadolu University and started her career as a product designer in Istanbul.

As a highly experienced furniture designer and business development enthusiast; Aysel is focused on building and maintaining Parla's exceptional customer relationships within the A&D community.

Specialized in Hospitality interiors with a deep understanding of high-end and bespoke furniture; she is currently working as the Head of Designer Relations.



Deniz Albayrak

Senior Projects Manager

Born in Bulgaria, Deniz studied Industrial Design at Anadolu University and moved to Istanbul after his graduation.

Starting his career as a product designer in PARLA, he is currently one of the co-founders of Parla Studio, while continuing his development in management roles in the company.

His Professional development has taken him from being a Project Manager to a Pre-Contract Manager to currently working for Parla as a Senior Projects Manager, living and working from Parla's London Office.



Berrak İlkcan Şener

Industrial Designer

Born in Fethiye, studied in Eskisehir and based as a designer in Istanbul, Berrak was recently awarded by BigSee for her design of the Rimo Armchair. Berrak completed her Bachelor's degree in Industrial Design at Anadolu University. During her education, she participated in a student exchange program at HAWK Hochschule University, Hildesheim, Germany.

Moving forward she based her designs on these influences, combining them with her unique ideas. Aiming for timeless, clean and functional product designs.

Berrak creates durable and user friendly products which are also timeless in their look.



Seda Yetkiner

Industrial Designer

Seda studied Industrial Design at Anadolu University and made a quick start to her career at the same time at Yakamoz Glass designing niche objects and installations. During her years there, she found the opportunity to practise and become a master at hot glass production, which then became her passion – creating glass objects is now her most favoured hobby. She joined Parla Design Studio in 2019, widening her experience with new materials.

Her approach to design is reflected in furniture through bold shapes, that are warm, familiar, grounded and functional whilst embellished with elegant details.





Enis Altınkaynak

Industrial Designer

Enis was always fond of exploring his imagination via his drawings.

After graduating from Anadolu University, he proceeded on to a master's degree at Marmara University where he continues his research on the effects of modern technologies within the area of product design, while lecturing upcoming Industrial Designers at Beykent University. While enjoying every design ideology, Enis actually prefers to follow a totaliterian approach when it comes to design.

Always trying to reach excellence, he is fond of learning about materials and production processes in order to master them.



Yasemin Derici Çeri

Industrial Designer

During her studies of Industrial Design in Izmir; she and 4 of her friends set up a brand that created handmade concrete trays & objects. Following their passion for design and identity, they took part in the Milan Design Market, as part of Milan Design Week, and launched their product line there.

Focusing on product design, photoshoot styling, trend research, social media managing, visual, creative, and digital media creation for marketing, Yasemin continues her career as an Art Director.



Burcu Özdamar

Industrial Designer

After graduating from Middle East Technical University, Department of Industrial Design, she started working at Parla.

Working in cooperation with experienced craftsmen in the workshop, she learned the nature of the materials closely. The combination of different textures, geometric games and East-West identity synthesis can be easily experienced in her products. The designer, who cares about understanding the needs of both the user and space, stands out with her customizable products.

Burcu is currently working as a product manager and continues her design projects personally.



Umut Kargınoğlu

Industrial Designer

Born in Gaziantep, Umut studied Industrial Product Design at Istanbul Technical University and settled in Istanbul to base his design career in the city. During his internships, he gained experience on ideation and production methods for office, restaurant and urban furniture design.

Highly skilled in Product Design, Model Making, Branding & Identity, Concept Generation accompanied with a strong engineering experience for professional production techniques, Umut is currently working as a Product Design and Development Specialist.



Erden Dereli

Industrial Designer

After graduating from Anadolu University; Erden completed his design internship at d'Arc Studio Roma. Moving forward to his professional career in Parla; he worked 4 years as an Industrial Designer and 3 years as a Production Planning Manager, where he experienced various projects of mid to large scale all over the world for contract products.

Being one of the founders of Parla Studio, Erden currently continues his works as a Product Development Manager. His designs are mainly focused on materials, functionalities, manufacturability and R&D industry.



Buket Hoşcan Bazman

Industrial Designer

Buket Hoşcan Bazman was born in Izmir, Turkey, in 1989. Graduated from the Işık University and after few years of working in the industry, she founded her own design brand under the name "marbleous" in 2015, which produces marble detailed furniture and objects. In 2018, Buket set up her own design studio.

Currently, she is working on contemporary collectible pieces.

Buket focuses on traditional craftsmanship with natural materials. Each piece is made by craftsmen based in Turkey.



David Fox

Industrial Designer

David Fox Design, is a multi-award wining industrial and product design studio with awards from Red Dot, Good Design Award to FX product designer of the Year in 2009.

Their spectrum of product designs range from furniture, to bathroom basins, faucets, cabinet hardware, fabric and carpet design.

Their international client base covers: Belgium, Turkey, UK, Italy, Czech republic, Canada, Poland & Spain.



Klan Studio

Design Studio

Founded by Esref Akın Oral and Isik Gorgun Oral, Klan Studio is a design studio working primarily on furniture, yatch and machinery design sectors.

They like to define themselves as "modernists" prioritizing the efficiency of casuality and dominance of clever design.

What they want to underline, is always superiority of consistency. Naturally, making sure they always deliver the "right design" for every brief they come across.



Esin Sözer Kalender

Arketipo Design Studio

Arketipo Design was founded by Murad Denizaltı, Müge Hansoy Kınacı and Esin Sözer Kalender in 1994. For the past 27 years, they have worked on various Hotel, Spa, Shopping Center, Office and Residential projects; achieving successful results in each.

They have achieved over 80 projects in their country of headquarters, Turkey and have also achieved 100 completed projects in various countries such as Dubai, Germany, Russia, Libya, Kazakhstan and Ukraine.



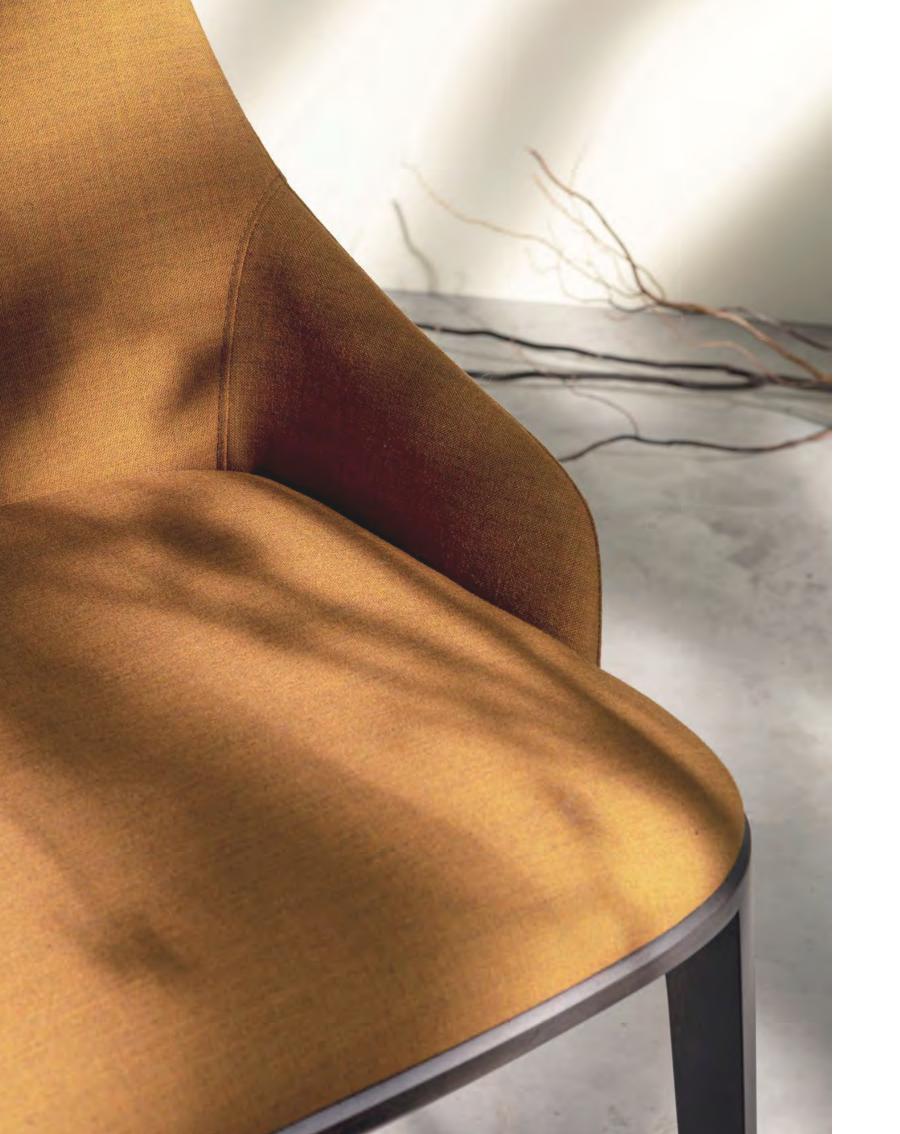
Lagranja

Design Studio

Based in Barcelona with satellite offices in Istanbul and Singapore, Lagranja is a multidisciplinary design firm focused on the creation of new interiors and products.

After almost 18 years in the business, the team at Lagranja remains passionate and coherent about their core ideology, making design an aiding to companies and brands with their advisory.







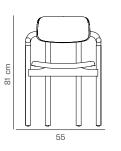
Nigiri Chair

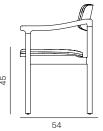




Designer Betül İnci

Frame: Solid Ash structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





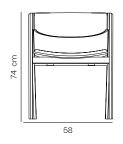
W 55 **D** 54 **H** 81 Seat height: 45 cm

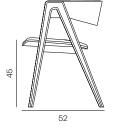
Gala V Chair



Designer Burcu Özdamar

Frame: Ash veneer plywood back and solid ash legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 58 **D** 52 **H** 74 Seat height: 45 cm



Oyster Chair



Designer Enis Altınkaynak

Frame: Plywood back and solid ash legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 54 **D** 63 **H** 86 Seat height: 45 cm

Oyster W Chair



Designer Enis Altınkaynak

Frame: Plywood back and metal or stainless steel legs (with powder coated and coloured steel options) Seat & Back: Upholstered seat and back Finish: Available in RAL colours or steel colours





W 52 **D** 63 **H** 83

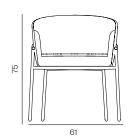
Seat height: 45 cm

Rimo Chair



Designer Berrak İlkcan Şener

Frame: Plywood back and metal or stainless steel legs (with powder coated and coloured steel options) Seat & Back: Upholstered seat and back Finish: Available in RAL colours and steel colours





W 61 **D** 58 **H** 75 Seat height: 45 cm



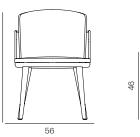


Arven Chair



Designer Burcu Özdamar

Frame: Plywood back and solid beech legs, metal, brass or stainless steel arms (with powder coated and coloured steel options)
Seat & Back: Upholstered seat and back
Finish: Available in multiple stain colours, arms available in





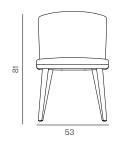
W 56 **D** 61 **H** 81 Seat height: 46 cm

Arven L Chair



Designer Burcu Özdamar

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 53 D 61 H 81

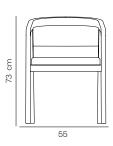
Seat height: 46 cm

Venus A Chair



Designer Betül İnci

Frame: Solid beech structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 55 **D** 56 **H** 73

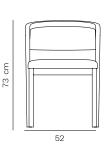
Seat height: 46 cm

Venus Chair



Designer Betül İnci

Frame: Solid beech structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 55 **D** 56 **H** 73 Seat height: 46 cm

Chia Chair



Designer Betül İnci

Frame: Plywood back and metal or stainless steel legs (with powder coated and coloured steel options) Seat & Back: Upholstered seat and back Finish: Available in RAL colours steel colours





W 58 **D** 55 **H** 75 Seat height: 46 cm

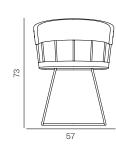


Meru Chair



Designer Burcu Özdamar

Frame: Powder coated metal structure with moulded polyurethane back Seat & Back: Upholstered seat and back Finish: Available in RAL colours





W 57 **D** 57 **H** 73 Seat height: 46 cm

Luna A Chair



Designer Betül İnci

Frame: Solid beech structure Seat: Upholstered seat Finish: Available in multiple stain colours





W 60 **D** 56 **H** 72 Seat height: 45 cm

Meru L Chair



Designer Burcu Özdamar

Frame: Powder coated metal structure with moulded polyurethane back and solid beech structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours, back available in RAL colours





W 57 **D** 57 **H** 73 Seat height: 46 cm

Remus Chair



Designer David Fox

Frame: Moulded polyurethane body with solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 66 D 62 H 80

Seat height: 45 cm

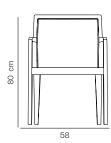
Kybele WF Chair



Designer Erden Dereli

Frame: Solid ash structure

Seat & Back: Upholstered seat, upholstered back and arms Finish: Available in multiple stain colours





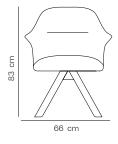
W 58 **D** 60 **H** 80 Seat height: 46 cm

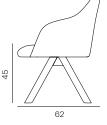
Remus S Chair



Designer David Fox

Frame: Moulded polyurethane body with solid beech legs. Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 66 **D** 62 **H** 83 Seat height: 45 cm

Olive Chair



Designer Betül İnci

Frame: Moulded polyurethane back and solid beech structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 56 **D** 60 **H** 79

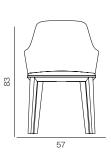
Seat height: 45 cm

Atlas A Chair



Designer Betül İnci

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 57 D 60 H 83

Seat height: 46 cm

Atlas Chair



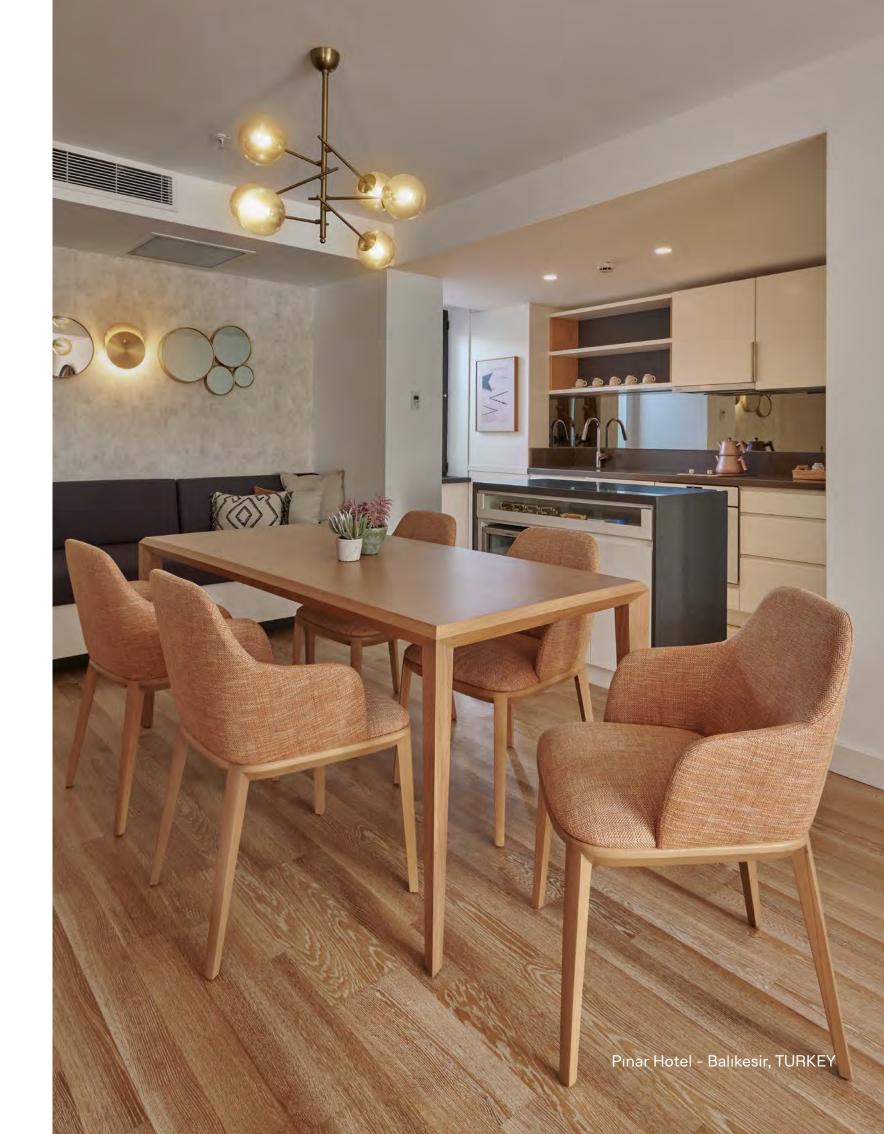
Designer Betül İnci

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 52 **D** 60 **H** 83 Seat height: 46 cm



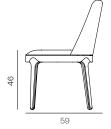
Sabien Chair



Designer David Fox

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 53 **D** 59 **H** 82

Seat height: 46 cm

Mod W Chair



Designer Betül İnci

Frame: Moulded polyurethane body with powder coated metal leg Seat & Back: Upholstered seat and back Finish: Available in RAL colours





W 61 D 58 H 80

Seat height: 46 cm

Sabien A Chair



Designer David Fox

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 60 **D** 59 **H** 82

Seat height: 46 cm

Mod S Chair



Designer Betül İnci

Frame: Moulded polyurethane body with swivel metal base Seat & Back: Upholstered seat and back Finish: Available in chrome and black finish





W 61 D 58 H 80

Seat height: 46 cm

Mod Chair



Designer Betül İnci

Frame: Moulded polyurethane body with solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 61 D 58 H 80

Seat height: 46 cm

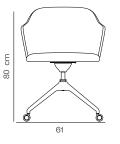
Mod RS Chair



Designer Betül İnci

Frame: Moulded polyurethane body with swivel metal base

Seat & Back: Upholstered seat and back Finish: Available in chrome and black finish





W 61 **D** 58 **H** 80 Seat height: 46 cm



Ren Chair



Designer Betül İnci

Frame: Plywood back with solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 58 **D** 60 **H** 83 Seat height: 45 cm

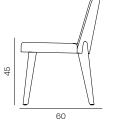
Ren P Chair



Designer Betül İnci

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 52 **D** 60 **H** 80 Seat height: 45 cm

Mate XL Chair



Designer Aysel İlişik

Frame: Natural beech plywood back and seat, solid beech

structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours



W 48 **D** 56 **H** 77

Seat height: 46 cm

Mate XL V Chair



Designer Aysel İlişik

Frame: Natural beech plywood back and seat, solid beech

Finish: Available in multiple stain colours





W 48 D 56 H 77

Seat height: 45 cm

Stella W Chair



Designer Betül İnci

Frame: Plywood back and powder coated metal leg Seat & Back: Upholstered seat and back Finish: Available in RAL colours





W 59 **D** 56 **H** 75

Seat height: 45 cm

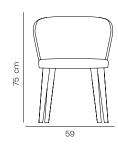
Stella V Chair



Designer Betül İnci

Frame: Natural oak veneer plywood back and solid beech legs Seat & Back: Upholstered seat and inner back

Finish: Available in multiple stain colours





W 59 **D** 56 **H** 75

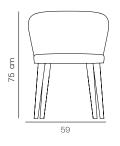
Seat height: 45 cm

Stella Chair



Designer Betül İnci

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 59 **D** 56 **H** 75 Seat height: 45 cm

Armchairs



Rimo Armchair

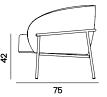




Designer Berrak İlkcan Şener

Frame:Moulded polyurethane body and metal or stainless steel legs (with powder coated and coloured steel options) Seat & Back: Upholstered seat and back Finish: Available in RAL colours and steel colours





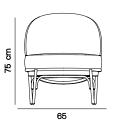
W 82 **D** 75 **H** 69 Seat height: 42 cm

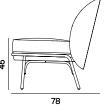
Oyster W Armchair



Designer Enis Altınkaynak

Frame: Plywood back and metal or stainless steel legs (with powder coated and coloured steel options)
Seat & Back: Upholstered seat and back
Finish: Available in RAL colours and steel colours





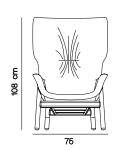
W 65 **D** 78 **H** 75 Seat height: 45 cm

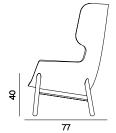
Xaylon Armchair



Designer David Fox

Frame: Moulded polyurethane body and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





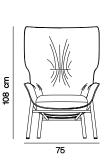
W 75 **D** 77 **H** 108 Seat height: 40 cm

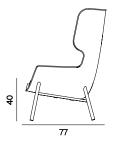
Xaylon W Armchair



Designer David Fox

Frame: Moulded polyurethane body and metal or stainless steel legs (with powder coated and coloured steel options) Seat & Back: Upholstered seat and back Finish: Available in RAL colours and steel colours





W 75 **D** 77 **H** 108 Seat height: 40 cm

Eve Wing Back Armchair

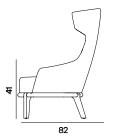


Designer Erden Dereli

Frame: Plywood and solid beech structure and solid beech legs Seat & Back: Upholstered seat and back

Finish: Available in multiple stain colours





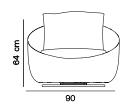
W 84 **D** 82 **H** 118 Seat height: 41 cm

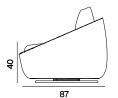
Bloom U Club Armchair



Designer Betül İnci

Frame: Plywood and solid beech structure (w/ 360° swivel base option) Seat & Back: Upholstered seat and back cushions





W 90 **D** 87 **H** 64

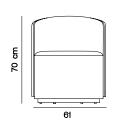
Seat height: 42 cm

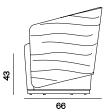
Padova Armchair



Designer Betül İnci

Frame: Plywood structure, natural oak veneer plywood back and base (w/ 360° swivel base option) Seat & Back: Upholstered seat and inner back Finish: Available in multiple stain colours





W 61 **D** 66 **H** 70

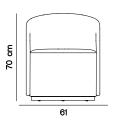
Seat height: 43 cm

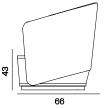
Padova U Armchair



Designer Betül İnci

Frame: Moulded polyurethane back and plywood structure with natural oak veneer base (w/ 360° swivel base option) Seat & Back: Upholstered seat and back Finish: Available in multiple stain colors





W 61 **D** 66 **H** 70 Seat height: 43 cm

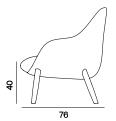
Remus Armchair



Designer David Fox

Frame: Moulded polyurethane body, solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





Dimensions

W 78 **D** 76 **H** 79

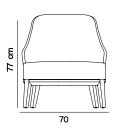
Seat height: 40 cm

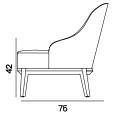
Atlas Armchair



Designer Betül İnci

Frame: Plywood and solid beech structure, solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





Dimensions

W 70 **D** 75 **H** 77

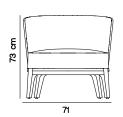
Seat height: 42 cm

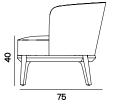
Atlas V Armchair



Designer Betül İnci

Frame: Plywood and solid beech structure, solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours

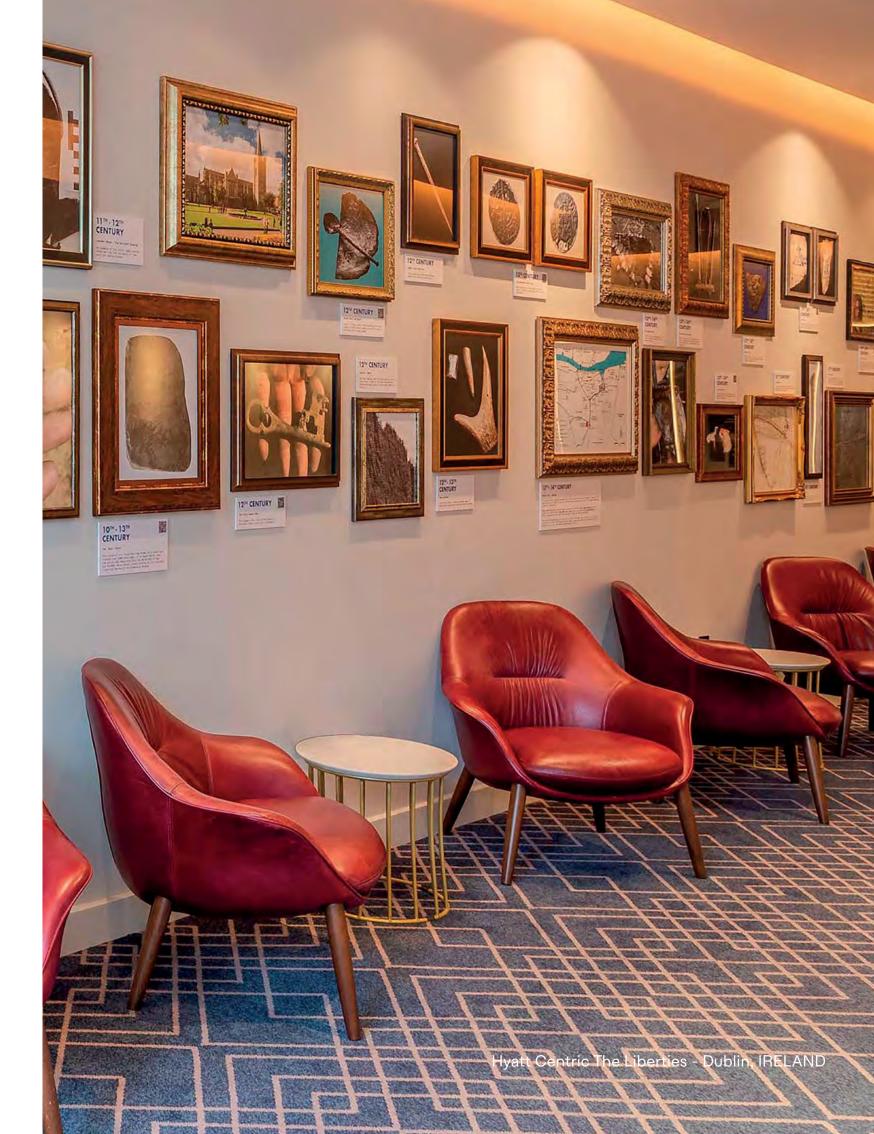




Dimensions

W 71 **D** 75 **H** 73

Seat height: 40 cm



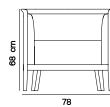
Net Armchair

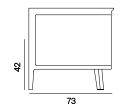


Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat and inner back, woven banana

Finish: Available in multiple stain colours





W 78 D 73 H 68

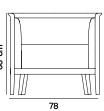
Seat height: 42 cm

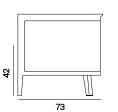
Net WF Armchair



Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat and inner & outer back Finish: Available in multiple stain colours





W 78 **D** 73 **H** 68

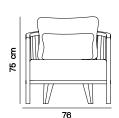
Seat height: 42 cm

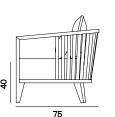
Goba Armchair



Designer Esin Sözer Kalender

Frame: Solid beech structure Seat & Back: Upholstered seat and back cushions
Finish: Available in multiple stain colours





W 76 **D** 75 **H** 75

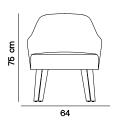
Seat height: 40 cm

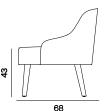
Milla Armchair



Designer Parla Studio

Frame: Plywood and solid beech structure, solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 64 D 68 H 75

Seat height: 43 cm

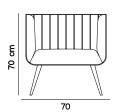
Luce Armchair

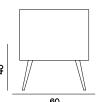


Designer Betül İnci

Frame: Plywood and solid beech structure, powder coated metal legs Seat & Back: Upholstered seat and back

Finish: Available in RAL colours





W 70 **D** 60 **H** 70

Seat height: 40 cm

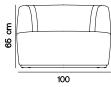
Estival Armchair

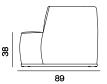


Designer Parla Studio

Frame: Plywood and solid beech structure, powder coated

Seat & Back: Upholstered seat, back and cushions Finish: Available in RAL colours





W 100 **D** 89 **H** 65 Seat height: 38 cm





Remus Pouf



Designer David Fox

Frame: Plywood structure and solid beech legs Seat: Upholstered seat Finish: Available in multiple stain colours





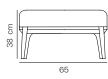
W 54 D 41 H 38 cm

Atlas Pouf



Designer Betül İnci

Frame: Plywood structure, solid beech legs Seat: Upholstered seat Finish: Available in multiple stain colours





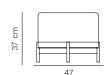
W 65 D 48 H 38 cm

London Pouf



Designer Burcu Özdamar

Frame: Plywood and solid beech structure, natural wood veneer base and powder coated metal or coloured steel legs Seat: Upholstered seat Finish: Base available in multiple stain colours, legs available in RAL colours and steel colours





Dimensions

W 47 **D** 47 **H** 37 cm

Luce Stool



Designer Betül İnci

Frame: Natural beech veneer plywood and powder coated

metal legs
Seat: Upholstered seat
Finish: Available in RAL colours & outside seat is available in multiple stain colours





W 42 D 35 H 45 cm

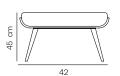
Luce Foot Stool



Designer Betül İnci

Frame: Natural beech veneer plywood and powder coated

metal legs Seat: Upholstered seat Finish: Available in RAL colours & outside seat is available in multiple stain colours





Dimensions

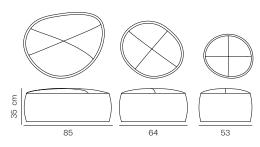
W 42 D 35 H 45 cm

Rocks Pouf



Designer Deniz Albayrak

Frame: Plywood structure Seat: Upholstered seat



W 85 D 64 H 35 cm big

W 64 D 50 H 35 cm medium

W 53 D 46 H 35 cm small



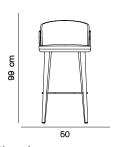




Arven L Bar Stool

Designer Burcu Özdamar

Frame: Plywood back and solid beech legs, metal footrest and arm details (with brass, coloured steel or powder coated options)
Seat & Back: Upholstered seat and back
Finish: Available in multiple stain colours, footrest and arms are available in RAL colours or steel colours





W 50 **D** 53 **H** 99

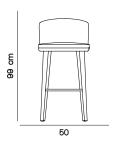
Seat height: 76 cm



Arven Bar Stool

Designer Burcu Özdamar

Frame: Plywood back and solid beech legs, metal footrest (with brass, coloured steel or powder coated options)
Seat & Back: Upholstered seat and back
Finish: Available in multiple stain colours, arm & footrest are available in RAL colours or steel colours





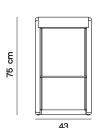
W 50 **D** 53 **H** 99 Seat height: 76 cm



Flento Bar Stool

Designers Berrak İlkcan Şener & Yasemin Derici Frame: Solid ash structure with coloured stainless steel

footrest and legs
Seat: Upholstered leather seat available in genuine leather
Finish: Available in steel colours, legs available in multiple stain
colours. Top available as Black and Cinnamon genuine leather





W 43 **D** 40 **H** 75 Seat height: 75 cm



Luce Bar Stool

Designer Betül İnci

Frame: Plywood seat and powder coated metal legs Seat&Back: Upholstered seat Finish: Available in multiple RAL colours.





W 42 D 35 H 76 cm

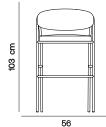


Chia Bar Stool

Designer Betül İnci

Frame: Plywood back with powder coated metal or coloured

stainless steel legs Seat & Back: Upholstered seat and back Finish: Available in RAL colours or steel colours





W 56 **D** 50 **H** 103 Seat height: 75 cm



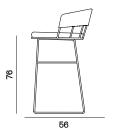


Meru Bar Stool

Designer Burcu Özdamar

Frame: Moulded polyurethane back with powder coated metal structure
Seat & Back: Upholstered seat and back
Finish: Available in RAL colours





Dimensions

W 56 **D** 56 **H** 98 Seat height: 76 cm



Mate Bar Stool

Designer Aysel İlişik

Frame: Natural beech veneer plywood back and solid beech structure

structure Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





Dimension

W 43 **D** 52 **H** 100 Seat height: 75 cm



Meru L Bar Stool

Designer Burcu Özdamar

Frame: Moulded polyurethane back with powder coated metal structure, footrest and solid beech legs
Seat & Back: Upholstered seat and back
Finish: Available in multiple stain colors
Back and footrest are available in RAL colours





Dimensions

W 56 **D** 56 **H** 100 Seat height: 76 cm



Mate V Bar Stool

Designer Aysel İlişik

Frame: Natural beech plywood back and seat, solid beech structure

Finish: Available in multiple stain colours





Dimensions

W 43 **D** 52 **H** 100 Seat height: 72 cm

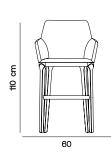


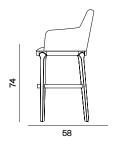


Sabien A Bar Stool

Designer David Fox

Frame: Plywood back and solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





W 60 **D** 58 **H** 110 Seat height: 74 cm



Stella Bar Stool

Designer Betül İnci

Finish: Plywood back and solid beech legs, powder coated metal footrest (w/brass & coloured steel footrest options) Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours footrest available in RAL colours





W 56 **D** 49 **H** 95 Seat height: 75 cm

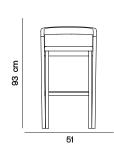


76

Venus Bar Stool

Designer Betül İnci

Frame: Solid beech structure Seat & Back: Upholstered seat Finish: Available in multiple stain colours





W 51 **D** 51 **H** 93 Seat height: 76 cm



Bloom Bar Stool

Designer Betül İnci

Frame: Plywood structure, powder coated metal leg Seat & Back: Upholstered seat and back Finish: Available in RAL colours





W 53 **D** 50 **H** 91 Seat height: 75 cm



Bloom WA Bar Stool

Designer Betül İnci

Frame: Plywood structure and solid beech legs, powder coated metal footrest (w/brass & coloured steel footrest options)
Seat & Back: Upholstered seat and back

Finish: Available in multiple stain colours, footrest is available in RAL colours or steel colours





W 53 **D** 50 **H** 91 Seat height: 75 cm



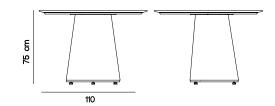
Tofu Table

Designer Seda Yetkiner



Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Natural oak veneer with coloured stainless steel base Finish: Available in multiple stain colours, steel base is available in steel





Dimensions

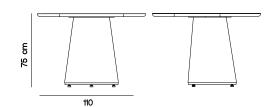
Dia 110 **H** 75 cm



Tofu V Table

Designer Seda Yetkiner

Top: Oak veneer table top with solid wood edge Leg: Oak veneer base with colored stainless steel trim. Finish: Top and leg avaliable in multiple stain colors, colored stainless steel trim avaliable in colored steel colors.



Dimensions

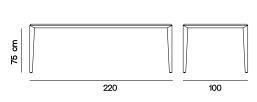
Dia 110 **H** 75 cm

80

Tria Table

Designer Betül İnci

Top: Natural oak veneer Leg: Solid limba legs Finish: Available in multiple stain colours



Dimensions

W 220 D 100 H 75



Bold Table

Designer Lagranja

Top: 20 mm natural oak veneer on birch plywood Leg: Powder coated aluminium leg Finish: Top is available in multiple stain colours, leg is available in RAL colours





Dimensions

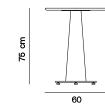
W 75 **D** 65 **H** 75



Roll B Table

Designer Parla Studio

Top: Natural oak veneer on birch plywood Leg: Powder coated metal leg Base: Dia40 powder coated metal base Finish: Top is available in multiple stain colours, leg is available in RAL





Dimensions

Dia 60 **H** 75



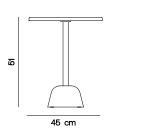
Taboles Ooffee

Blossom Coffee Table



Designer Betül İnci

Top: Cast glass top Leg: Coloured stainless steel leg and terrazzo base Finish: Leg available in steel colours





Dimensions

W 51 **D** 54 **H** 81

Seat height: 45 cm

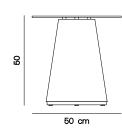
Tofu Coffee Table



Designer Seda Yetkiner

Top: 8 mm thick clear glass with coloured stainless steel joining detail

Leg: Natural oak veneer with coloured stainless steel base Finish: Top is available in bronze, smoked and clear glass colours. Base available in multiple stain colours, steel base and joining detail available in steel colours





Dimensions

Dia 50 **H** 50 cm

Tofu V Coffee Table



Designer Seda Yetkiner

Top: 30 mm thick natural oak veneer on birch plywood Leg: Natural oak veneer with coloured stainless steel base Finish: Available in multiple stain colours, steel base line is available in steel colours





Dimensions

Dia 50 **H** 51 cm

Flento Side Table

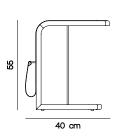


Designers Berrak İlkcan Şener & Yasemin Derici

Top: Genuine leather top

Leg: Solid ash structure with coloured stainless steel holder and leather magazine rack Fnish: Structure available in multiple stain colours, steel holder

Fnish: Structure available in multiple stain colours, steel holder available in steel colours. Top available as Black and Cinnamon genuine leather.





Dimensions

W 40 D 45 H 55 cm

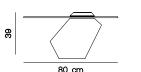
Mawe Low Coffee Table

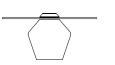


Designer Yasemin Derici

Top: 10 mm thick tinted glass Available in bronze, smoked and clear glass colours Leg: Marble base

Available in Alexander Black, Travertine Marble





Dimensions

Dia 80 **H** 39 cm

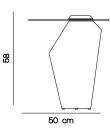
Mawe Coffee Table



Designer Yasemin Derici

Top: 10 mm thick tinted glass Available in bronze, smoked and clear glass colours Leg: Marble base

Available in Alexander Black, Travertine Marble





Dimensions

Dia 50 **H** 58 cm

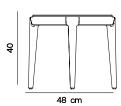


Oyster Coffee Table



Designer Enis Altınkaynak

Top: Solid Wood ash table Leg: Solid ash legs Finish: Legs available in multiple stain colours





Dimensions

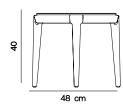
Dia 48 **H** 40 cm

Oyster V Coffee Table



Designer Enis Altınkaynak

Top: Marble top Available in Bruno Perla ,Carrara, Alexander black Marble Leg: Solid ash legs Finish: Legs available in multiple stain colours





Dimensions

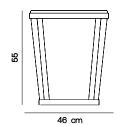
Dia 48 **H** 40 cm

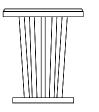
Goba Coffee Table



Designer Esin Sözen Kalender

Top: Marble top Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Solid beech legs Finish: Available in multiple stain colours





Dimensions

Dia 46 **H** 55 cm

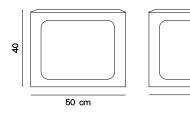


Bone Coffee Table



Designer Umut Kargınoğlu

Top: Marble top Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Solid beech legs
Finish: Available in multiple stain colours



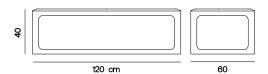
W 50 D 50 H 40 cm

Bone Mid Coffee Table



Designer Umut Kargınoğlu

Top: Marble top Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Solid beech legs
Finish: Available in multiple stain colours



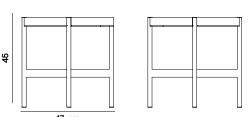
W 120 **D** 60 **H** 40 cm

London High Coffee



Designer Burcu Özdamar

Top: Natural wood veneer top Leg: Coloured stainless steel or powder coated leg options Finish: Available in multiple stain colours, legs available in RAL colours or steel colours



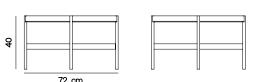
Dia 47 **H** 45 cm

London Mid Coffee Table



Designer Burcu Özdamar

Top: Natural wood veneer top Leg: Coloured stainless steel or powder coated leg options Finish: Available in multiple stain colours, legs available in RAL colours or steel colours



Dia 72 **H** 40 cm

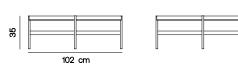
London Low Coffee Table



Designer Burcu Özdamar

Top: Natural wood veneer top

Leg: Coloured stainless steel or powder coated leg options Finish: Available in multiple stain colours, legs available in RAL colours or steel colours



Dimensions

Dia 102 **H** 35 cm

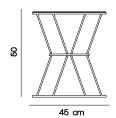


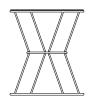
Mandala Coffee Table



Designer Burcu Özdamar

Top: Tempered Clear glass, Leg: Powder coated metal leg Finish: Leg is available in RAL colours, top is available in bronze, smoked and clear glass colours





Dimensions

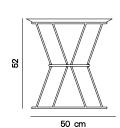
Dia 45 **H** 50 cm

Mandala V Coffee Table



Designer Burcu Özdamar

Top: 20 mm thick natural wood veneer Available in natural walnut veneer or oak veneer with multiple stain colours Leg: Powder coated metal leg Finish: Leg is available in RAL colours





Dimensions

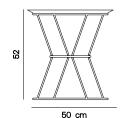
Dia 50 **H** 52 cm

Mandala M Coffee Table



Designer Burcu Özdamar

Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Powder coated metal leg Finish: Available in RAL colours





Dimensions

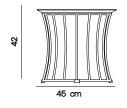
Dia 50 **H** 52 cm

Jane M Coffee Table



Designer Parla Studio

Top: Marble top Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Powder coated metal leg Finish: Available in RAL colours





Dimensions

Dia 45 **H** 42 cm

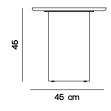
Platy Coffee Table



Designer Parla Studio

Top: 20 mm thick natural wood veneer on birch plywood Available in natural walnut veneer or oak veneer with multiple stain colours

Leg: Powder coated metal leg Finish: Leg is available in RAL colours





Dimension

Dia 45 **H** 45 cm

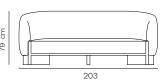


Hug Sofa



Designer Betül İnci

Frame: Solid wood and plywood structure, solid oak legs Seat & Back: Upholstered seat, back and cushions Finish: Available in multiple stain colours





Dimensions

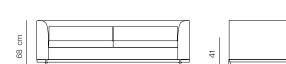
W 203 **D** 81 **H** 79 Seat height: 39 cm

London Sofa



Designer Burcu Özdamar

Frame: Plywood and solid beech structure, natural wood veneer base and powder coated metal or coloured steel leg Seat & Back: Upholstered seat, back and cushions Base is available in walnut or oak veneer with multiple stain colours, legs are available in RAL colours or coloured steel finishes



Dimensions

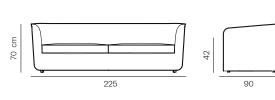
W 210 **D** 80 **H** 68 Seat height: 41 cm

Grace Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat, back and cushions



Dimensions

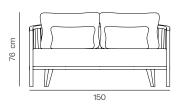
W 225 **D** 90 **H** 70 Seat height: 42 cm

Goba Sofa



Designer Esin Sözen Kalender

Frame: Solid beech structure Seat & Back: Upholstered seat and back cushions Finish: Available in multiple stain colours





Dimensions

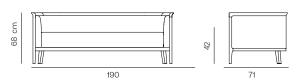
W 150 **D** 75 **H** 76 Seat height: 40 cm

Net Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat and inner back, woven banana fiber back Finish: Available in multiple stain colours



Dimensions

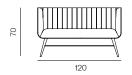
W 190 **D** 71 **H** 68 Seat height: 42 cm

Luce Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure, powder coated metal legs Seat & Back: Upholstered seat and back Finish: Available in RAL colours





Dimensions

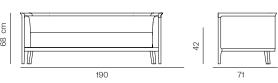
W 120 **D** 60 **H** 70 Seat height: 40 cm

Net WF Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat, inner and outer back Finish: Available in multiple stain colours



Dimensions

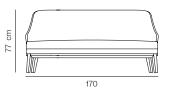
W 190 **D** 71 **H** 68 Seat height: 42 cm

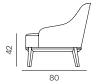
Atlas Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure, solid beech legs Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours





Dimensions

W 170 **D** 80 **H** 77 Seat height: 42 cm

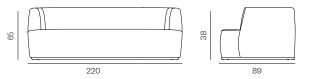


Estival Sofa



Designer Parla Studio

Frame: Plywood and solid beech structure, powder coated metal base Seat & Back: Upholstered seat, back and cushions Finish: Available in RAL colours



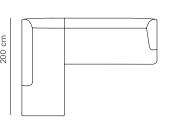
W 220 **D** 89 **H** 65 Seat height: 38 cm

Estival L Sofa

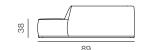


Designer Parla Studio

Frame: Plywood and solid beech structure, powder coated metal base Seat & Back: Upholstered seat, back and cushions
Finish: Available in RAL colours, expansion available for Left or Right







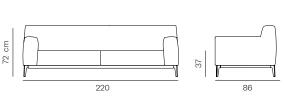
W 280+200 **D** 89 **H** 65 Seat height: 38 cm

Petra Sofa



Designer Betül İnci

Frame: Plywood and solid beech structure Seat & Back: Upholstered seat and inner back, woven banana fiber back (w/fabric back option)
Finish: Available in multiple stain colours



W 220 **D** 86 **H** 72 Seat height: 37 cm

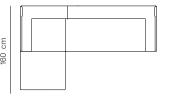
Petra L Sofa

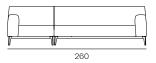


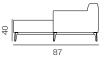
Designer Betül İnci

Frame: Plywood and solid beech structure, powder coated metal leg Seat & Back: Upholstered seat and back Finish: Available in RAL colours, expansion available for Left or Right

directions







W 260+160 **D** 87 **H** 72 Seat height: 40 cm

Outdoor



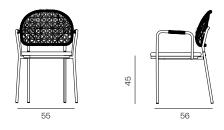
Morwi A Chair



Designer Berrak İlkcan Şener

Frame: Powder coated alumunium back structure, woven with polyester rope, powder coated metal legs with outdoor

treatment.
Seat & Back: Upholstered seat cushion
Finish: Frame and rope available in RAL colours.



W 55 **D** 56 **H** 83 Seat height: 45 cm

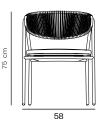
Chia E Chair



Designer Betül İnci

Frame: Powder coated metal structure woven with polyester

rope
Seat & Back: Upholstered seat cushion and wowen back
Finish: Available in RAL colours with outdoor treatment, rope
available in black and tan





W 58 **D** 55 **H** 75 Seat height: 46 cm

Iona Chair



Designer Deniz Albayrak

Frame: Powder coated alumunium back structure, woven with polyester rope, powder coated metal legs with outdoor

Seat & Back: Solid iroko base, seat cushion optional. Finish: Available in RAL colours with outdoor treatment, rope available in tan or black.





W 58 D 69 H 81

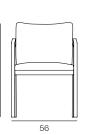
Seat height: 44+3 cm cushion

Svelte T Chair



Designer Umut Kargınoğlu

Frame: Solid iroko structure Seat & Back: Upholstered seat and back cushion Finish: Natural





W 56 **D** 58 **H** 80

Seat height: 46 cm

Tanin Chair



Designer Erden Dereli

Frame: Powder coated metal structure Seat & Back: Solid iroko seat, woven with polyster rope back Finish: Leg is available in RAL colours with outdoor treatment, rope available in black and tan





W 53 D 60 H 76

Seat height: 45 cm

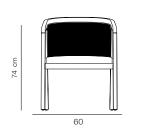
Venus XL T Chair

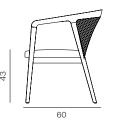


Designer Betül İnci

Frame: Solid iroko structure Seat & Back: Upholstered seat and back woven with polyester

rope. Finish: Available in natural iroko finish





W 60 **D** 60 **H** 74

Seat height: 43 cm

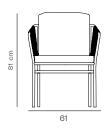
Capri Chair



Designer Betül İnci

Frame: Powder coated aluminium structure woven with

Seat & Back:Upholstered seat and back cushion Finish: Available in RAL colours, rope available in black and





W 61 D 61 H 81

Seat height: 45 cm

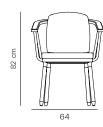
Akka Chair



Designer Klan Studio

Frame: Powder coated alumunium structure & solid iroko arms

and legs Seat & Back: Upholstered seat and back cushions Finish: Available in RAL colours





W 64 **D** 62 **H** 82 Seat height: 45 cm

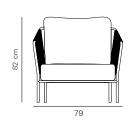
Capri Lounge Armchair

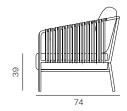


Designer Betül İnci

Frame: Powder coated aluminium structure woven with polyester rope Seat & Back: Upholstered seat and back cushion

Seat & Back: Upholstered seat and back cushion Finish: Available in RAL colours with, rope available in black and tan





Dimension

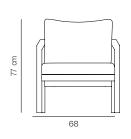
W 79 **D** 74 **H** 82

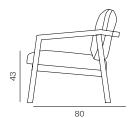
Svelte T Armchair



Designer Umut Kargınoğlu

Frame: Solid iroko structure Seat & Back: Upholstered seat and back cushion Finish: Natural





Dimensions

W 68 D 80 H 77

Seat height: 43 cm

Bold Lounge Chair



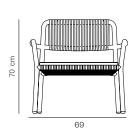
Designer Lagranja

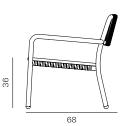
Frame: Powder coated aluminium structure woven with polyester rope

Seat: Upholstered seat cushion

Finish: Available in RAL colours, rope available in black and tan

Seat height: 39 cm





Dimensions

W 69 D 68 H 70

Seat height: 36 cm

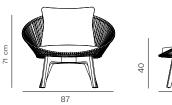
Bloom E Club Armchair



Designer Betül İnci

Frame: Solid iroko legs and powder coated metal structure woven with polyester rope
Seat & Back: Upholstered seat and back cushions

Finish: Natural, rope available in black and tan





Dimension

W 87 **D** 79 **H** 71

Seat height: 40 cm

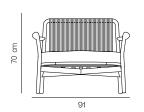
Bold Club Armchair



Designer Lagranja

Frame: Powder coated aluminium structure woven with polyester rope Seat & Back: Upholstered seat and back cushion

Finish: Available in RAL colours, rope available in black and tan





Dimensions

W 91 **D** 84 **H** 70

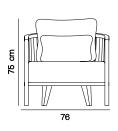
Seat height: 40 cm

Goba T Armchair



Designer Esin Sözen Kalender

Frame: Solid iroko structure Seat & Back: Upholstered seat and back cushion Finish: Natural





Dimensions

W 76 **D** 75 **H** 75

Seat height: 40 cm





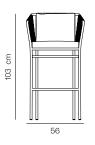


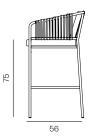
Capri Bar Stool

Designer Betül İnci

Frame: Powder coated aluminium structure woven with

polyester rope Seat & Back:Upholstered seat and back cushion Finish: Available in RAL colours, rope available in black and tan





W 50 **D** 46 **H** 91 Seat height: 75 cm

Bloom E Bar Stool

Designer Betül İnci

Frame: Powder coated metal structure woven with polyester

rope
Seat: Upholstered seat
Finish: Available in RAL colours with outdoor treatment, rope
available in black and tan





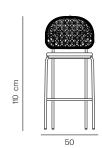
W 50 **D** 46 **H** 91 Seat height: 75 cm

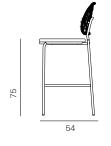
Morwi Bar Stool

Designer Berrak İlkcan Şener

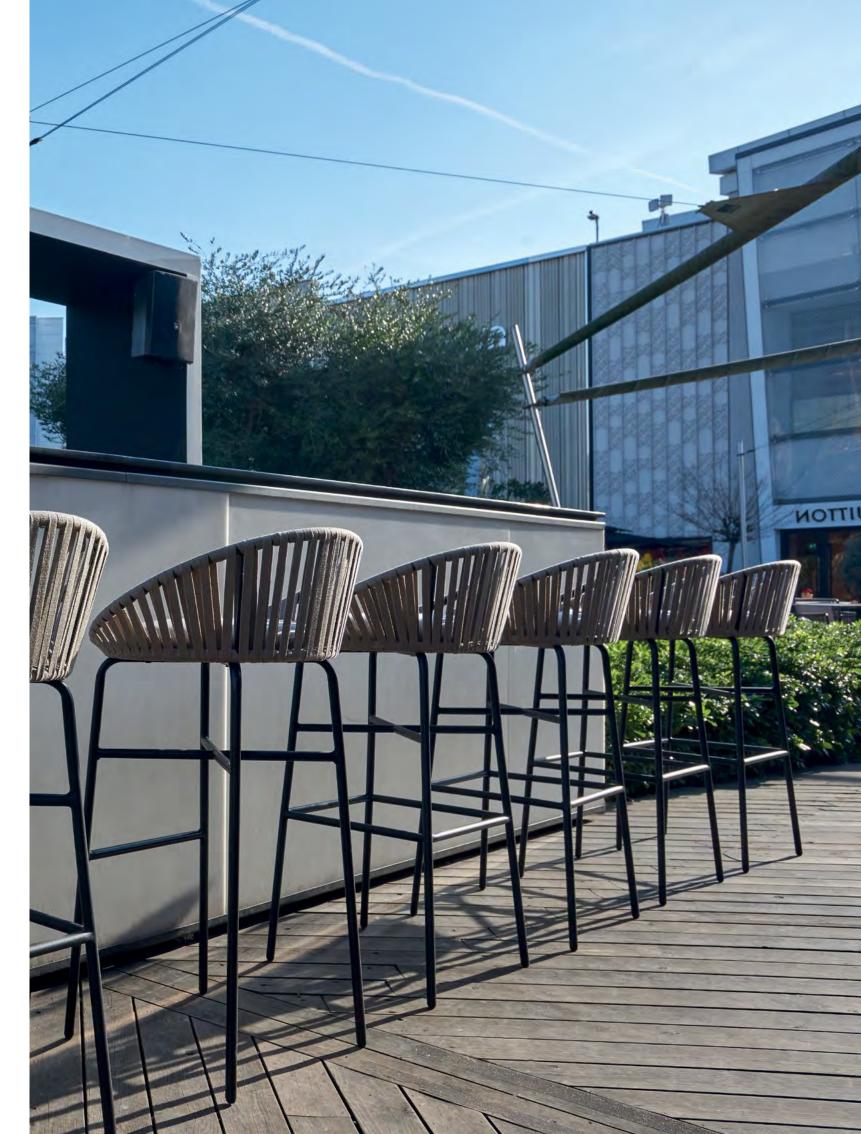
Frame: Powder coated alumunium back structure, woven with polyester rope, powder coated metal legs with outdoor treatment.

Seat & Back: Upholstered seat cushion
Finish: Frame and rope available in RAL colours.





W 50 **D** 54 **H** 110 Seat height: 75 cm

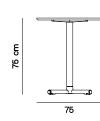


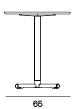
Bold T Table



Designer Lagranja

Top: 30 mm solid iroko slaths Leg: Powder coated aluminium leg Finish: Top is natural, leg is available in RAL colours





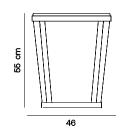
W 75 **D** 65 **H** 75 cm

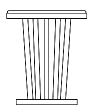
Goba T Coffee Table



Designer Esin Sözen Kalender

Top: Marble top Available in Bruno Perla, Carrara, Alexander Black Marble Leg: Solid Iroko Finish: Natural





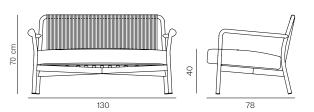
Dia 46 **H** 55 cm

Bold Club Sofa



Designer Lagranja

Frame: Powder coated aluminium structure woven with polyester rope Seat & Back: Upholstered seat and back cushion Finish: Available in RAL colours, rope available in black and tan



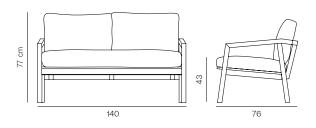
W 130 **D** 78 **H** 70 Seat height: 40 cm

Svelte T Sofa



Designer Umut Kargınoğlu

Frame: Solid iroko structure Seat & Back: Upholstered seat and back Finish: Natural



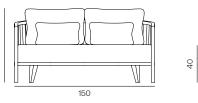
W 140 **D** 76 **H** 77 Seat height: 43 cm

Goba T Sofa



Designer Esin Sözen Kalender

Frame: Plywood back and solid beech legs, powder coated metal arm Seat & Back: Upholstered seat and back Finish: Available in multiple stain colours, arms available in RAL colours





W 150 **D** 75 **H** 76 Seat height: 40 cm



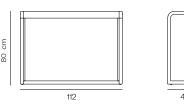
Storage & Consoles

Flento Console



Designer Berrak İlkcan Şener & Yasemin Derici

Top: Upholstered leather top available in Black and Cinnamon Frame: Solid ash and coloured stainless steel legs Finish: Available in steel colours, legs available in multiple stain colours



Dimension

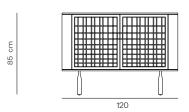
W 112 **D** 40 **H** 80 cm

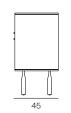
Rain Small Console



Designer Buket Hoşcan Bazman

Body: Oak veneer cabinet with glass doors and metal handle & legs. Finish: Available in multiple stain colours, legs available in coloured steel colours.





Dimensions

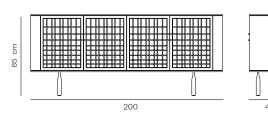
W 120 **D** 45 **H** 85 cm

Rain Console



Designer Buket Hoşcan Bazman

Body: Oak veneer cabinet with glass doors and metal handle & legs. Finish: Available in multiple stain colours, legs available in coloured steel colours.



Dimensions

W 200 **D** 45 **H** 85 cm





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Storage & Consoles



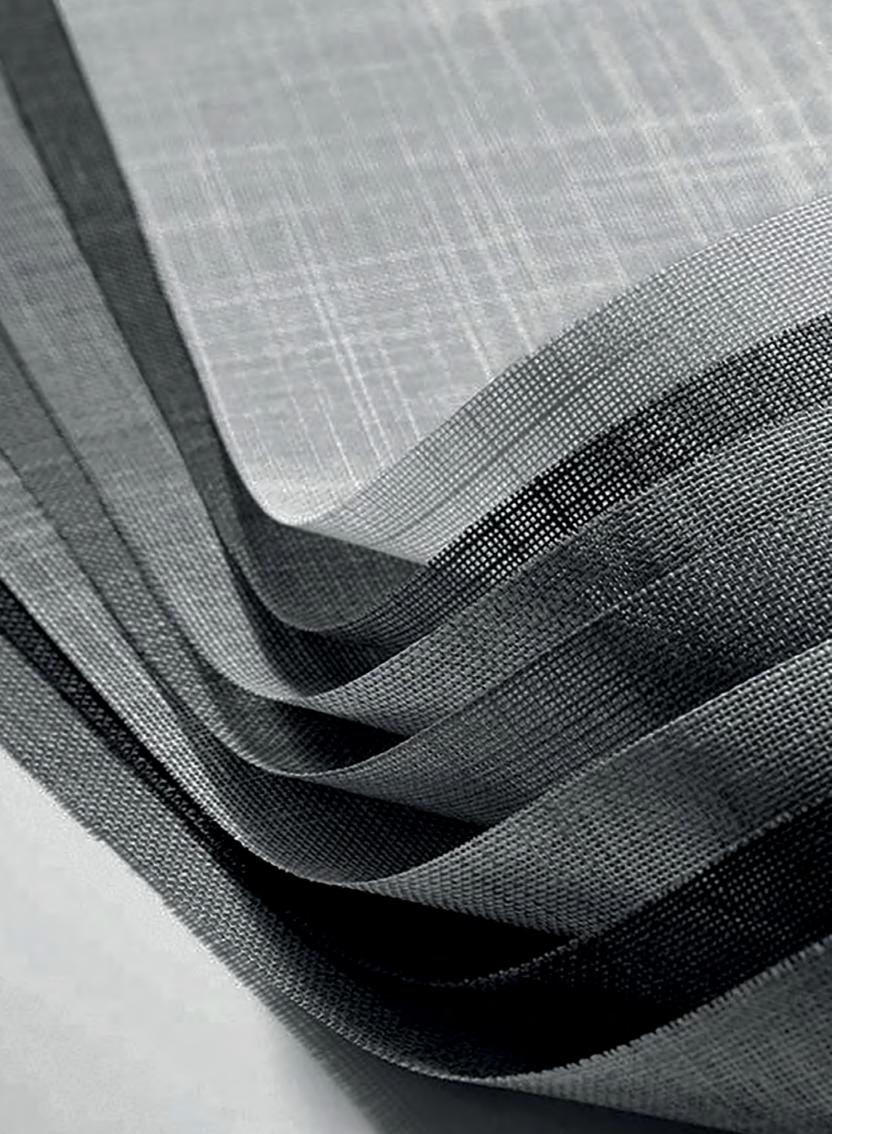
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Materials & Colours

Wood

Solid Wood











Beech - Light Walnut Beech - Mocha

Beech - Dark Walnut





Wood Veneer











- Natural

American Walnut

Rope









Metal

Brass















Black Matte (RAL 9004)

Coloured **Stainless Steel**















Saffron Polished Coral Brushed









Marble & Stone











Upholstery / Fabric

Price Group A

Magician

by Evce



Price Group A

Winston by Evce



Price Group A

Aspect by Camira



Upholstery / Fabric

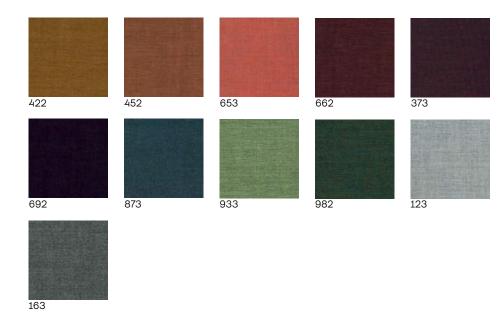
Price Group B

Main Line Flax by Camira



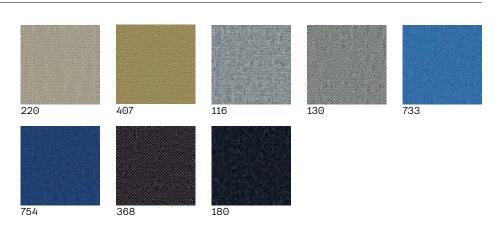
Price Group C

Remix 3 by Kvadrat



Price Group D

Hallingdal 65 by Kvadrat



Upholstery / Fabric

Price Group D

Steelcut Trio

by Kvadrat



Price Group C

Patio by Kvadrat



Upholstery / Leather

Price Group B

Vita

by Camira



Price Group E

Lena by Orion







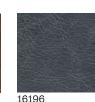




Price Group E

Etna by Orion





Price Group E

Kross by Orion





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